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# generated by Slic3r 1.2.6 on Tue Jun 9 08:17:24 2015
avoid_crossing_perimeters = 0
bed_shape = -98x-105,97x-105,97x105,-98x105
bed_temperature = 50
before_layer_gcode =
bottom_solid_layers = 5
bridge_acceleration = 0
bridge_fan_speed = 100
bridge_flow_ratio = 1.1
bridge_speed = 60
brim_width = 0
complete_objects = 0
cooling = 1
default_acceleration = 0
disable_fan_first_layers = 1
dont_support_bridges = 1
duplicate_distance = 6
end_gcode = G91\nG1 Z5\nG92\nG28 X\nG1 Y200
external_fill_pattern = rectilinear
external_perimeter_extrusion_width = 0
external_perimeter_speed = 50%
external_perimeters_first = 0
extra_perimeters = 1
extruder_clearance_height = 20
extruder_clearance_radius = 20
extruder_offset = 0x0
extrusion_axis = E
extrusion_multiplier = 1
extrusion_width = 0
fan_always_on = 1
fan_below_layer_time = 200
filament_diameter = 1.75
fill_angle = 45
fill_density = 20%
fill_pattern = rectilinear
first_layer_acceleration = 0
first_layer_bed_temperature = 50
first_layer_extrusion_width = 0
first_layer_height = 0.2
first_layer_speed = 60%
first_layer_temperature = 200
gap_fill_speed = 30
gcode_arcs = 0
gcode_comments = 0
gcode_flavor = reprap
infill_acceleration = 0
infill_every_layers = 1
infill_extruder = 1
infill_extrusion_width = 0
infill_first = 0
infill_only_where_needed = 0
infill_overlap = 15%
infill_speed = 60
interface_shells = 0
layer_gcode =
layer_height = 0.1
max_fan_speed = 100
min_fan_speed = 100
min_print_speed = 50
min_skirt_length = 0
notes =
nozzle_diameter = 0.4
octoprint_apikey =
octoprint_host =
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only_retract_when_crossing_perimeters = 1
ooze_prevention = 0
output_filename_format = [input_filename_base].gcode
overhangs = 1
perimeter_acceleration = 0
perimeter_extruder = 1
perimeter_extrusion_width = 0
perimeter_speed = 60
perimeters = 2
post_process =
pressure_advance = 0.02
raft_layers = 0
resolution = 0
retract_before_travel = 5
retract_layer_change = 1
retract_length = 1.2
retract_length_toolchange = 0
retract_lift = 0
retract_restart_extra = 0
retract_restart_extra_toolchange = 0
retract_speed = 40
seam_position = nearest
skirt_distance = 2
skirt_height = 1
skirts = 2
slowdown_below_layer_time = 5
small_perimeter_speed = 40
solid_infill_below_area = 70
solid_infill_every_layers = 0
solid_infill_extruder = 1
solid_infill_extrusion_width = 0
solid_infill_speed = 50
spiral_vase = 0
standby_temperature_delta = -5
start_gcode = G28\nG1 Z5
support_material = 0
support_material_angle = 0
support_material_contact_distance = 0.2
support_material_enforce_layers = 0
support_material_extruder = 1
support_material_extrusion_width = 0
support_material_interface_extruder = 1
support_material_interface_layers = 3
support_material_interface_spacing = 0
support_material_interface_speed = 100%
support_material_pattern = pillars
support_material_spacing = 2.5
support_material_speed = 60
support_material_threshold = 45
temperature = 195
thin_walls = 1
threads = 2
toolchange_gcode =
top_infill_extrusion_width = 0
top_solid_infill_speed = 60%
top_solid_layers = 5
travel_speed = 100
use_firmware_retraction = 0
use_relative_e_distances = 0
use_volumetric_e = 0
vibration_limit = 0
wipe = 0
xy_size_compensation = 0
z_offset = 0
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