

- EPR:2 75 115200 Baudrate
- EPR:3 129 309.855 Filament printed [m]
- EPR:2 125 404691 Printer active [s]
- EPR:2 79 0 Max. inactive time [ms,0=off]
- EPR:2 83 360000 Stop stepper after inactivity [ms,0=off]
- EPR:3 3 80.0000 X-axis steps per mm
- EPR:3 7 80.0000 Y-axis steps per mm
- EPR:3 11 400.0000 Z-axis steps per mm
- EPR:3 15 200.000 X-axis max. feedrate [mm/s]
- EPR:3 19 200.000 Y-axis max. feedrate [mm/s]
- EPR:3 23 20.000 Z-axis max. feedrate [mm/s]
- EPR:3 27 40.000 X-axis homing feedrate [mm/s]
- EPR:3 31 40.000 Y-axis homing feedrate [mm/s]
- EPR:3 35 10.000 Z-axis homing feedrate [mm/s]
- EPR:3 39 10.000 Max. jerk [mm/s]
- EPR:3 47 0.300 Max. Z-jerk [mm/s]
- EPR:3 133 2.000 X min pos [mm]
- EPR:3 137 1.000 Y min pos [mm]
- EPR:3 141 0.000 Z min pos [mm]
- EPR:3 145 200.000 X max length [mm]
- EPR:3 149 200.000 Y max length [mm]
- EPR:3 153 180.000 Z max length [mm]
- EPR:3 51 1000.000 X-axis acceleration [mm/s²]
- EPR:3 55 800.000 Y-axis acceleration [mm/s²]
- EPR:3 59 100.000 Z-axis acceleration [mm/s²]
- EPR:3 63 1000.000 X-axis travel acceleration [mm/s²]
- EPR:3 67 800.000 Y-axis travel acceleration [mm/s²]
- EPR:3 71 100.000 Z-axis travel acceleration [mm/s²]
- EPR:0 880 0 Autolevel active (1/0)
- EPR:0 106 3 Bed Heat Manager [0-3]
- EPR:0 107 255 Bed PID drive max
- EPR:0 124 80 Bed PID drive min
- EPR:3 108 7.000 Bed PID P-gain
- EPR:3 112 33.000 Bed PID I-gain
- EPR:3 116 290.000 Bed PID D-gain
- EPR:0 120 255 Bed PID max value [0-255]
- EPR:0 1020 0 Enable retraction conversion [0/1]
- EPR:3 992 3.000 Retraction length [mm]
- EPR:3 1000 40.000 Retraction speed [mm/s]
- EPR:3 1004 0.000 Retraction z-lift [mm]

- EPR:3 1008 0.000 Extra extrusion on undo retract [mm]
- EPR:3 1016 20.000 Retraction undo speed
- EPR:3 200 98.000 Extr.1 steps per mm
- EPR:3 204 50.000 Extr.1 max. feedrate [mm/s]
- EPR:3 208 20.000 Extr.1 start feedrate [mm/s]
- EPR:3 212 5000.000 Extr.1 acceleration [mm/s²]
- EPR:0 216 3 Extr.1 heat manager [0-3]
- EPR:0 217 240 Extr.1 PID drive max
- EPR:0 245 40 Extr.1 PID drive min
- EPR:3 218 5.0000 Extr.1 PID P-gain/dead-time
- EPR:3 222 2.0000 Extr.1 PID I-gain
- EPR:3 226 40.0000 Extr.1 PID D-gain
- EPR:0 230 255 Extr.1 PID max value [0-255]
- EPR:2 231 0 Extr.1 X-offset [steps]
- EPR:2 235 0 Extr.1 Y-offset [steps]
- EPR:2 290 0 Extr.1 Z-offset [steps]
- EPR:1 239 1 Extr.1 temp. stabilize time [s]
- EPR:1 250 150 Extr.1 temp. for retraction when heating [C]
- EPR:1 252 0 Extr.1 distance to retract when heating [mm]
- EPR:0 254 255 Extr.1 extruder cooler speed [0-255]